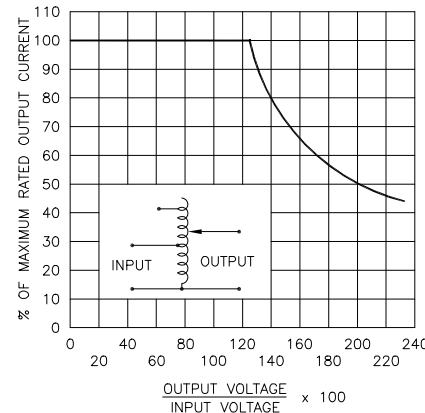
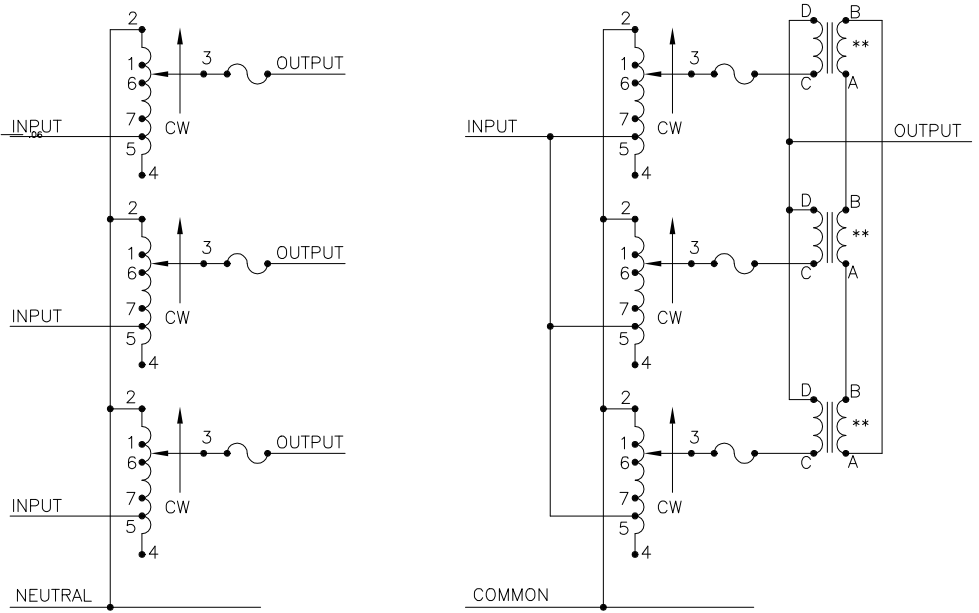
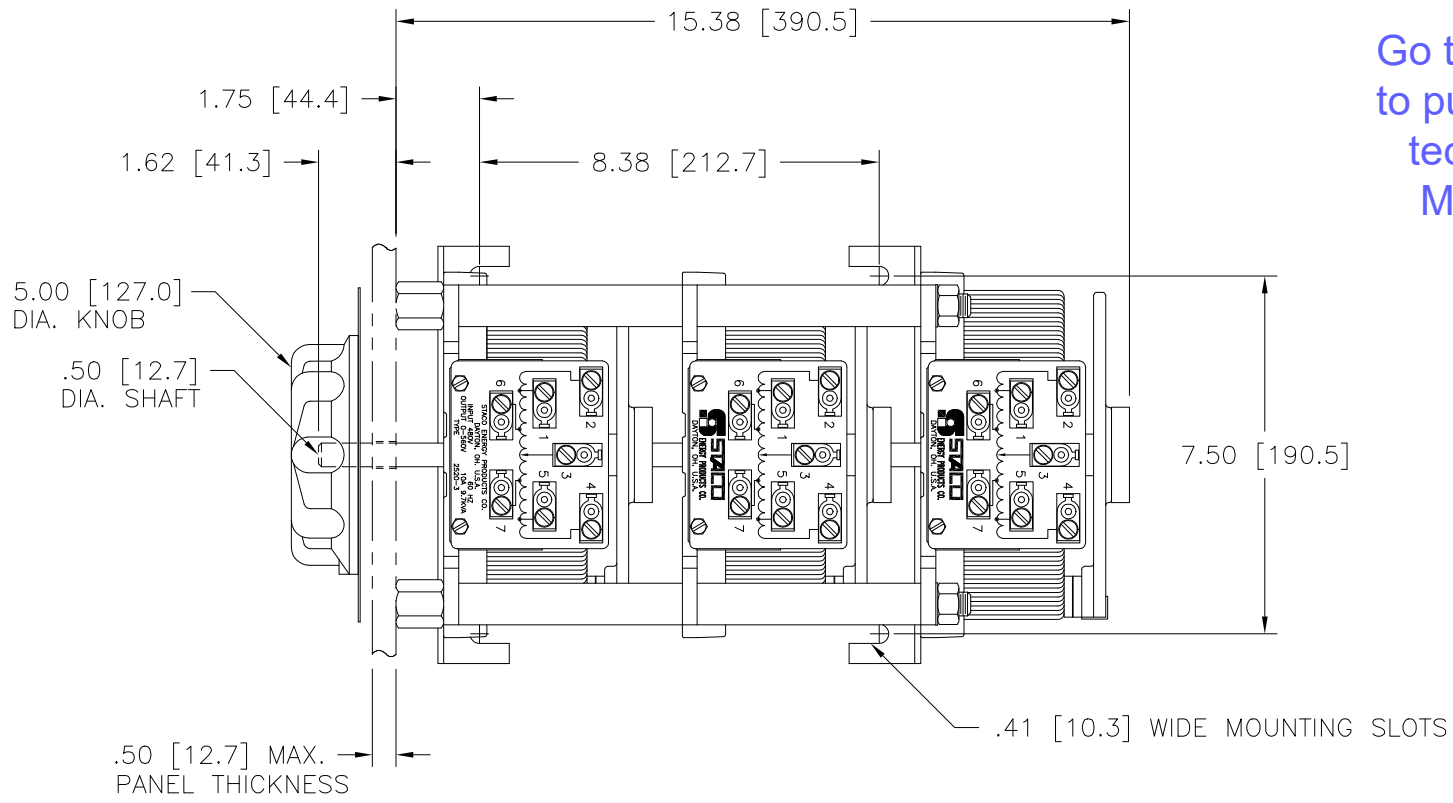
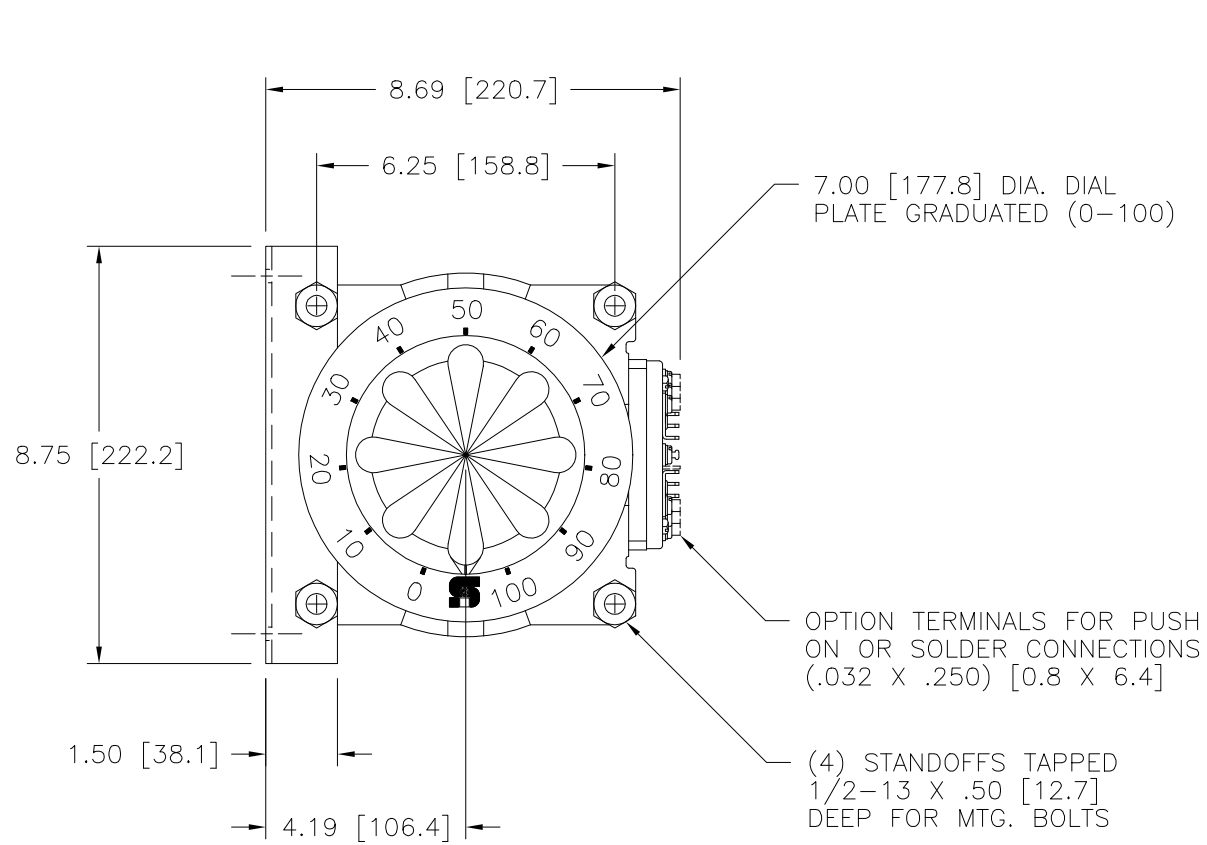


DWG. NO.	031-5425		
REVISIONS			
SYM.	E.C.N.	DATE	APVD.
A		2/11/92	
REDRAWN ON CAD			
B	23899	12/18/98	
ADDED FIG. A			

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technical support.
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MAXIMUM OUTPUT CURRENT IN OUTPUT VOLTAGE RANGE FROM 0 TO 25% ABOVE LINE VOLTAGE. AT HIGHER OUTPUT VOLTAGES, THE OUTPUT CURRENT MUST BE REDUCED ACCORDING TO THE DERATING CURVE FIGURE A.

§ MAXIMUM KVA AT MAXIMUM OUTPUT VOLTAGE AND CORRESPONDING DERATED OUTPUT CURRENT. MAXIMUM KVA FOR LOWER VOLTAGES MAY BE CALCULATED FROM DERATING CURVE FIGURE A.

++ LINE TO LINE VOLTAGE.

** REQUIRES THREE 52LAC PARALLELING CHOKES (NOT SUPPLIED).

∏ IF GANGED UNITS ARE USED IN A SYSTEM THAT ORDINARILY HAS A COMMON NEUTRAL OR GROUND BETWEEN SOURCE AND LOAD, THE NEUTRAL OR GROUND MUST BE CONNECTED TO THE COMMON TERMINALS OF THE VARIABLE TRANSFORMER ASSEMBLY. IF THE SYSTEM HAS NO NEUTRAL, THE LOAD MUST BE BALANCED OR THE TRANSFORMER WILL BE DAMAGED.

■ JUMPER PROVIDED IN STANDARD COMMON POSITION AND SHOULD BE MOVED OR REMOVED AS REQUIRED.

SPECIFICATIONS										
WIRING	INPUT		OUTPUT				SHAFT ROTATION TO INCREASE VOLTAGE	TERMINAL CONNECTIONS		
	VOLTS	HERTZ	VOLTS	CONSTANT CURRENT LOAD MAX. AMPS	CONSTANT IMPEDANCE LOAD MAX. KVA	MAX. AMPS		MAX. KVA	FOR INCREASING VOLTAGE AS VIEWED FROM BASE END ■	
								INPUT	JUMPER	OUTPUT
SINGLE PHASE PARALLEL **	240	50/60	0-240	30	7.20	39	9.30	CW	2-2-2, 4-4-4	4-D
			0-280	30	8.40			CCW	2-2-2, 4-4-4	2-D
	120	50/60	0-280	30#	3.60 §			CW	1-1-1, 4-4-4	4-D
								CCW	5-5-5, 2-2-2	2-D
THREE PHASE WYE ∏	480	50/60	0-480	10	8.30	13	10.81	CW	2-2-2	4-4-4 3-3-3
								CCW	4-4-4	2-2-2 3-3-3
	240	60	0-560	10	9.70			CW	1-1-1	4-4-4 3-3-3
								CCW	5-5-5	2-2-2 3-3-3
			0-560	10#	4.20 §			CW	7-7-7	4-4-4 3-3-3
							CCW	6-6-6	2-2-2 3-3-3	

UNLESS OTHERWISE SPECIFIED, TOLERANCE IS * DECIMALS .XX .XXX .005 HOLES .002 ANGLES 1° DRAFT 1-1/2° UNITS IN [mm]

TITLE: SPEC. CONTROL DRAWING VARIABLE TRANSFORMER TYPE: 2520-3

MATERIAL: ALL DIMENSIONS APPLY AFTER PLATING

STACO ENERGY PRODUCTS CO. A COMPONENTS CORPORATION OF AMERICA COMPANY DAYTON, OHIO U.S.A.

DRAWN BY: K. TOLLIVER DATE: 2/11/92 FIRST USED ON: DO NOT SCALE DWG. CUSTOMER APPROVAL: DATE:

CHECKER: DATE: WEIGHT APPROX. 68 LBS. CODE IDENT. NO. 83008 DWG. NO. 031-5425

ENGINEER: DATE: SCALE: .5=1 SHEET 1 OF 1