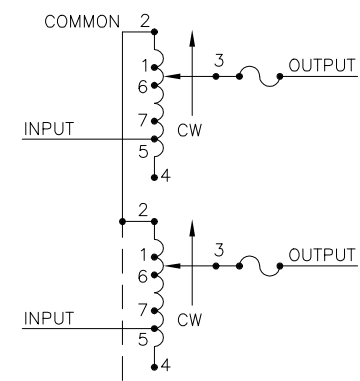


MOTOR CIRCUIT
 120V, 50/60 HZ
 * ROTATION AS VIEWED
 FROM MOTOR END
 MOTOR SPEED: SEE CHART



SPEED (SECONDS)	MODEL NUMBER
5	5M152OCT-2
15	15M152OCT-2
30	30M152OCT-2
60	60M152OCT-2

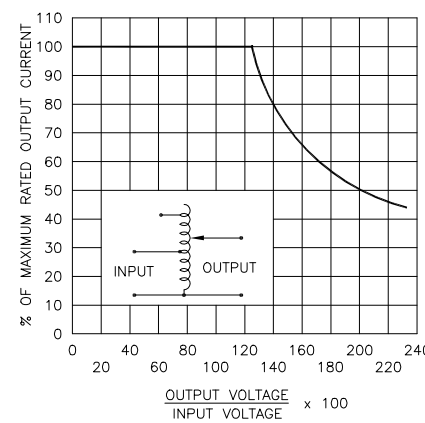
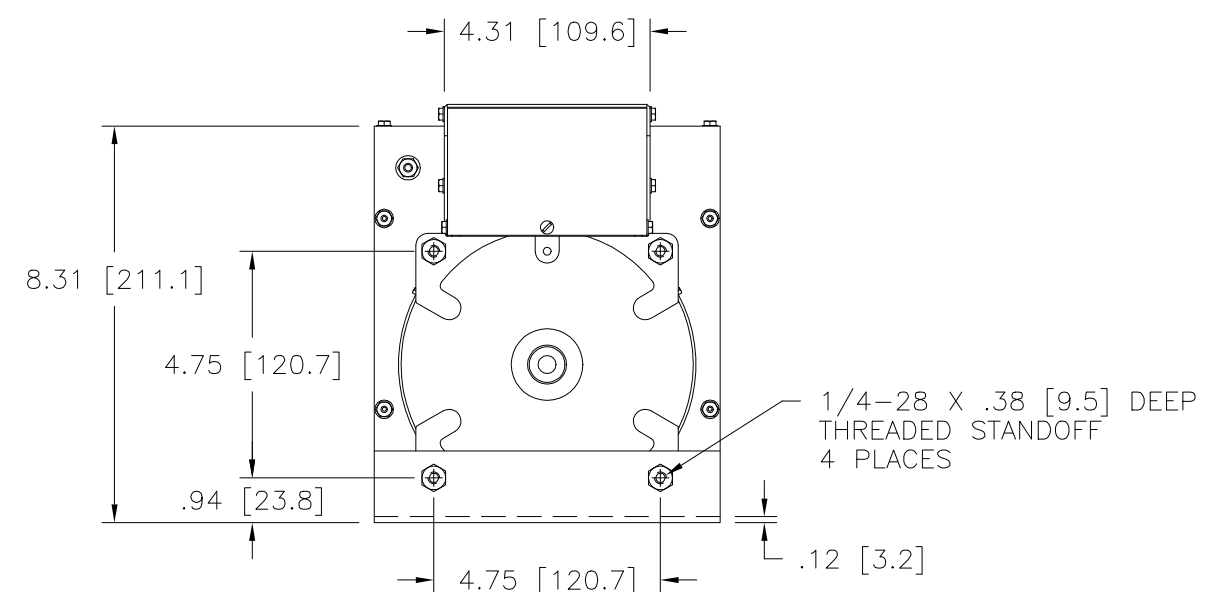


FIGURE A
 MAXIMUM OUTPUT CURRENT OF ANY
 DUAL INPUT VOLTAGE OR VOLTAGE DOUBLER
 UNIT OPERATED AT LOWER INPUT VOLTAGE.

- # MAXIMUM OUTPUT CURRENT IN OUTPUT VOLTAGE RANGE FROM 0 TO 25% ABOVE LINE VOLTAGE. AT HIGHER OUTPUT VOLTAGES, THE OUTPUT CURRENT MUST BE REDUCED ACCORDING TO THE DERATING CURVE FIGURE A.
- § MAXIMUM KVA AT MAXIMUM OUTPUT VOLTAGE AND CORRESPONDING DERATED OUTPUT CURRENT. MAXIMUM KVA FOR LOWER VOLTAGES MAY BE CALCULATED FROM DERATING CURVE FIGURE A.
- ++ LINE TO LINE VOLTAGE.
- ∏ IF GANGED UNITS ARE USED IN A SYSTEM THAT ORDINARILY HAS A COMMON NEUTRAL OR GROUND BETWEEN SOURCE AND LOAD, THE NEUTRAL OR GROUND MUST BE CONNECTED TO THE COMMON TERMINALS OF THE VARIABLE TRANSFORMER ASSEMBLY. IF THE SYSTEM HAS NO NEUTRAL, THE LOAD MUST BE BALANCED OR THE TRANSFORMER WILL BE DAMAGED.
- JUMPER PROVIDED IN STANDARD COMMON POSITION AND SHOULD BE MOVED OR REMOVED AS REQUIRED.
- + MOTOR DRIVEN UNITS USE TERMINAL CONNECTIONS FOR CCW INCREASING VOLTAGE, AS VIEWED FROM THE BASE END.



SPECIFICATIONS											
WIRING	INPUT		OUTPUT				SHAFT ROTATION TO INCREASE VOLTAGE	TERMINAL CONNECTIONS +			
	VOLTS	HERTZ	VOLTS	CONSTANT CURRENT LOAD MAX. AMPS	CONSTANT IMPEDANCE LOAD MAX. KVA	MAX. AMPS		MAX. KVA	MOTOR DRIVEN UNITS USE CCW FOR INCREASING VOLTAGE AS VIEWED FROM BASE END ■		
SINGLE PHASE SERIES	480	50/60	0-480	9.5	4.56	12	5.76	CW	2-2	4-4	3-3
			0-560	9.5	5.32	—	—	CCW	4-4	2-2	3-3
	240	50/60	0-560	9.5#	2.28 §	—	—	CW	1-1	4-4	3-3
			0-280	9.5	4.61	—	—	CCW	5-5	2-2	3-3
THREE PHASE OPEN DELTA ∏	240	50/60	0-240	9.5	3.95	12	5.0	CW	2-4-2	4-4	3-4-3
			0-280	9.5	4.61	—	—	CCW	4-2-4	2-2	3-2-3
	120	50/60	0-280	9.5#	1.98 §	—	—	CW	1-4-1	4-4	3-4-3
			0-280	9.5#	1.98 §	—	—	CCW	5-2-5	2-2	3-2-3
							CCW	7-4-7	4-4	3-4-3	
								CCW	6-2-6	2-2	3-2-3

UNLESS OTHERWISE SPECIFIED, TOLERANCE IS # DECIMALS .XX .XXX .09 .0005 HOLES .02 ANGLES 1° DRAFT 1-1/2° UNITS IN [mm]

MATERIAL: ALL DIMENSIONS APPLY AFTER PLATING

TITLE: SPEC. CONTROL DRAWING
 VARIABLE TRANSFORMER
 MODEL: M152OCT-2

STACO ENERGY PRODUCTS CO.
 A COMPONENTS CORPORATION OF AMERICA COMPANY
 DAYTON, OHIO U.S.A.

DRAWN BY S.A. SMITH DATE 2/4/98 FIRST USED ON DO NOT SCALE DWG. CUSTOMER APPROVAL DATE

CHECKER DATE WEIGHT APPROX. 52.5 LBS CODE IDENT. NO. 83008 DWG. NO. 031-4133

ENGINEER DATE SCALE .50=1 SHEET 1 OF 1